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## NOMENCLATURE

Plan dessiné à l'aide du logiciel CATIA V5

drawing drawn with CATIA V5 software

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## MODIFICATIONS

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CREATION CREATION	A
REDESSINE EN CAO - AJOUTE TRADUCTION EN ANGLAIS <i>REDRAWN IN CAD - ENGLISH TRANSLATION ADDED</i>	B

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DATE: 8/26/09 INT: Kungs

DESSINE PAR: DRAWN BY: EXA-D TM LE: 25/02/09		VERIFIE PAR: APPROVED BY: EXA-D PO	INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: <b>ST2100</b>	
MACHINE / ENGINE MAKILA 1A4		DESIGNATION PIECE / PART DESCRIPTION MODULE GENERATEUR GENRATOR MODUL	N° PIECE / PART NUMBER 70CM032000	
DESIGNATION OUTILLAGE				
<b>CLE DE SERRAGE</b>				
TOOL NAME				
<b>SPECIAL SOCKET</b>				
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION  THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION				
ECHELLE SCALE		CODE FABRICANT F0228 / MANUFACTURER CODE :   <b>Turbomeca</b> Groupe SAFRAN		
	FORMAT SIZE A3	<b>TM1371G001</b>		PLANCHE SHEET 0-2
				DATE: 25/02/09
				DATE: 19/03/01

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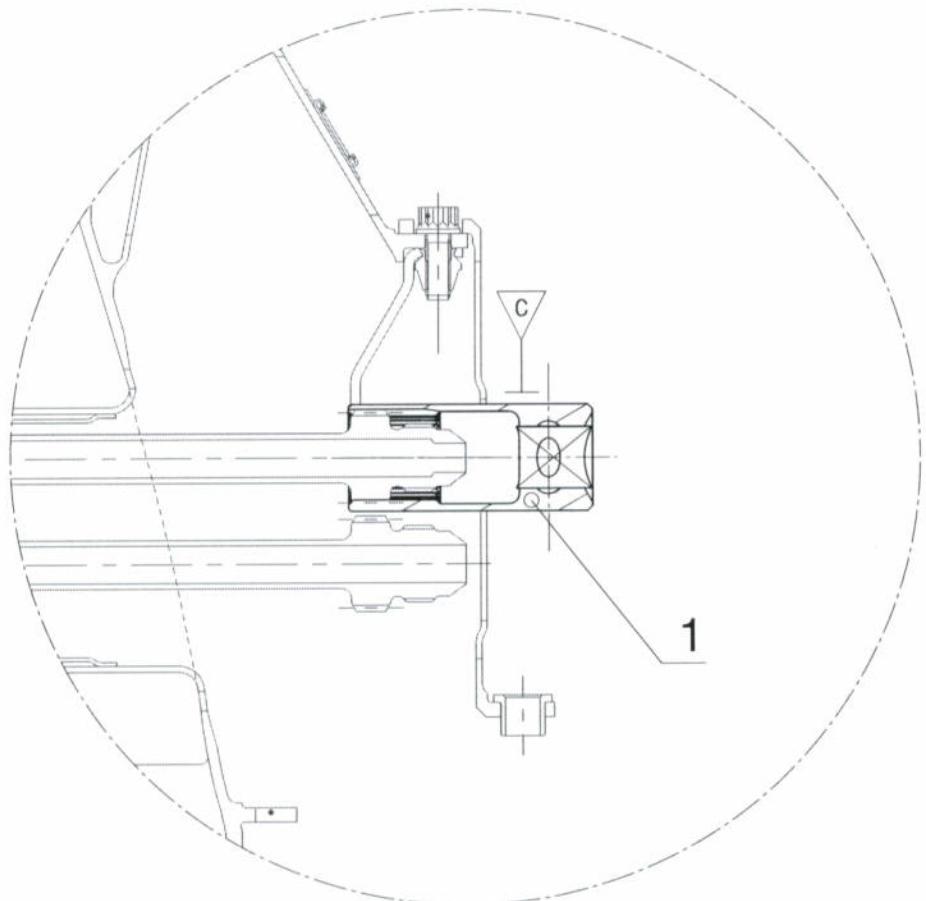
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D MASSE THEORIQUE DE L'OUTILLAGE:0.05Kg  
TOOL THEORETICAL WEIGHT: 0.05Kg

C ZONE DE MARQUAGE DU N° D'IMMATRICULATION OUTILLAGE  
SUIVANT GUIDE DE PRODUCTION UPI 019.  
MARKING AREA OF THE TOOL P/N AS PER UPI 019  
PRODUCTION GUIDE.

B PROCESS: SUIVANT GAMME DE MONTAGE  
PROCESS: REFER TO ASSEMBLY SCHEDULE

A FONCTION: SERRER LES CONDUITS DANS LE CORPS  
DE PALIER ARRIERE

FUNCTION: TIGHTEN THE DUCTS IN REAR BEARING'S BODY

**ALL DIMENSIONS ARE IN MILLIMETERS**

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MACHINE/ ENGINE MAKILA 1A4		DESIGNATION PIECE / PART DESCRIPTION MODULE GENERATEUR GENERATOR MODULE	N° PIECE / PART NUMBER 70CM032000
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Plan dessiné à l'aide du logiciel CATIA V5  
Drawing drawn with CATIA V5 software

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17.6  
17.65

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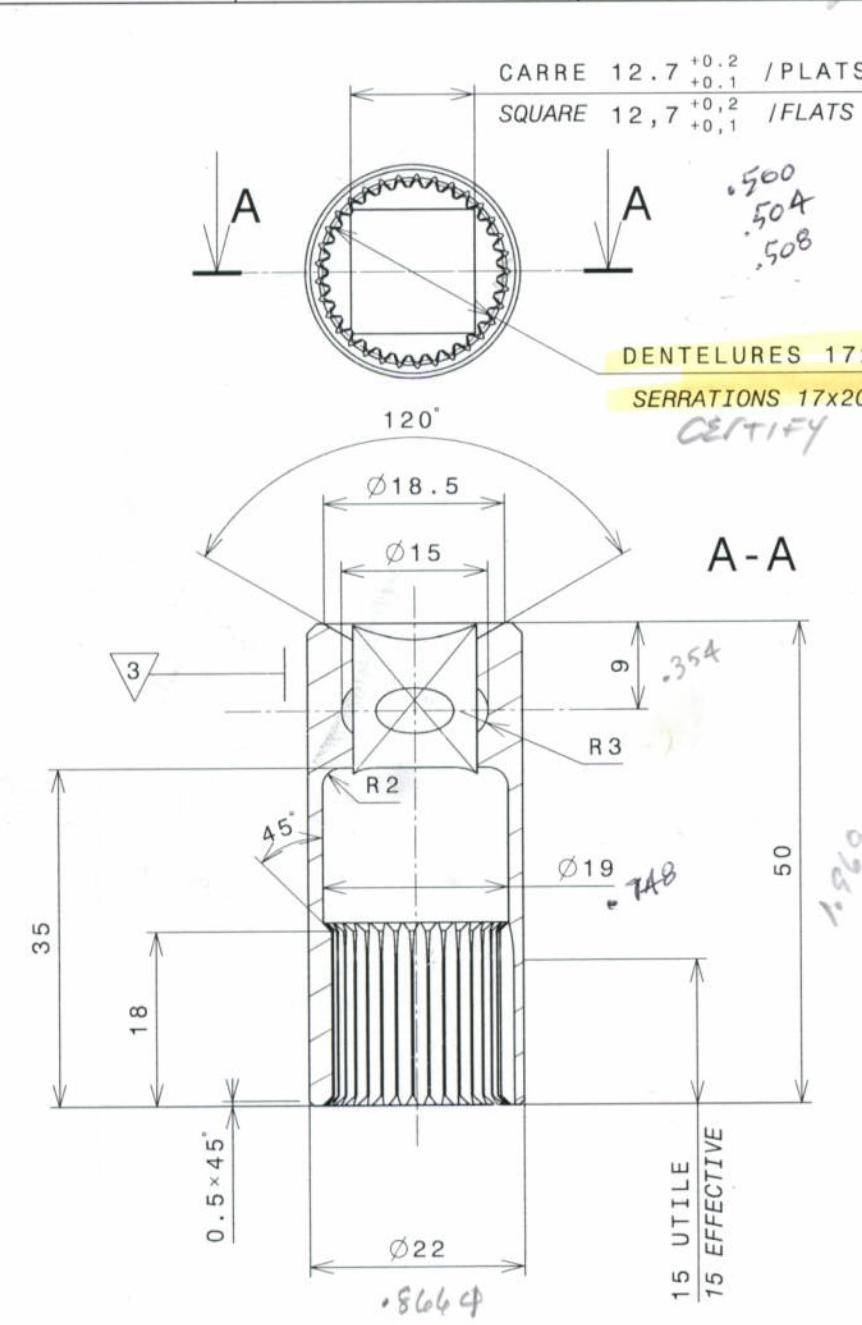
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MARQUER N° D'IMMATRICULATION OUTILLAGE SUIVANT  
GUIDE DE PRODUCTION UPI019. (CARACTERES HAUTEUR 4  
mm)

MARK THE TOOL P/N AS PER UPI019 PRODUCTION GUIDE  
(CHARACTER HEIGHT 4 mm)

2 PROTECTION: BRUNISSAGE (TYPE PENTRATE)  
PROTECTION: BURNISHING (PENTRATE TYPE)

1 CHANFREINS NON COTES: 1 A 45°  
NON-DIMENSIONED CHAMFERS: 1 AT 45°

CLE	25CD4	USINAGE / MACHINING 900 - 1050 MPa	ECHELLE SCALE 2/1	SETA PYR 19/03/01
	900 - 1050 MPa			
WRENCH			TM1371P001	

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TM1371G001		



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FICHE ARTICLE / Product data sheet

(F0228)

TM1371G001

Version B

CLE DE SERRAGE

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Version GEODE de l'Article / Geode Part Version :	B Engineering
Code OTAN fabricant / Manufacturer NATO Code :	F0228
Unité / Unit :	pièce
Sujet à péremption / Subject to cure date :	Non
Suivi périodique / Periodic follow up :	Faux
Responsabilité de fabrication/validation / Manufacturing and validation responsibility :	3
Durée limite de stockage (jours) / Storage limit (days) :	-1

DOCUMENTS DE REFERENCE / Reference documents

ARTICLE DEFINI SELON LE DOCUMENT ST\_02100 : Normes, d'application obligatoire pour l'interprétation des dessins TURBOMECA

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